



Dart Aerospace Ltd.
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D3935-4**Job Sheet 203225****Part No:** D3935-4**Job Qty:** 1 pcs**Part Name:** Pylon Wall**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/13/19**Job Tracking No:****Due Date:** 11/19/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV B IPP RevA: New issue DD verified by:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
		1 pcs		11/19/19	0.17	0.20	Waterjet - Flow		JRB 11/14/19
		1 pcs		11/19/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Plex 11/13/19 10:36 AM Dart.lajeunesse.marie

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Container No: S232000

Part: D3935-4
Job No: 203225
Serial No/Batch: S232000

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/14/19

PRIORITY

120 QC 8	1 pcs	11/19/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

JB 11/14/19

DAS
40
NOV 15 2019
9-89DAS
78
NOV 19 2019
9-89

11/13/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/19/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	NOV 19 2019
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	8.0480 sf (8.048 ea)	100-Waterjet - Flow - 1	565915	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	8	1,138	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order: 203225
Description: Pylon Wall Protector, RH		Part Number: D3935-4
Inspection Dwg: D3935	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	+/-0.030	5.69			Tape	
12.68	+/-0.030	12.68			JRB-DIV	
18.75	+/-0.030	18.75				
19.00	+/-0.030	19.00				
20.25	+/-0.030	20.26				
22.75	+/-0.030	22.76				
23.73	+/-0.030	23.75				
28.63	+/-0.030	28.66				
32.75	+/-0.030	32.72				
1.00	+/-0.030	1.00				
3.50	+/-0.030	3.52				
9.00	+/-0.030	9.00				
14.70	+/-0.030	14.72				
16.20	+/-0.030	16.21				
33.40	+/-0.030	33.38				
34.25	+/-0.030	34.26				
34.60	+/-0.030	34.58				
34.72	+/-0.030	34.72				
22.85	+/-0.030	22.85				
19.15	+/-0.030	19.15				
35.39	+/-0.030	35.40				
0.125	+/-0.010	0.125				

Measured by: JRB	Audited by: DAS 40	Prototype Approval: N/A		
Date: 11/14/19	Date: NOV 15 2019	Date: N/A		
Rev	Date	Change	Revised by	Approved
A	09.11.17	New Issue	KJ	

Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J